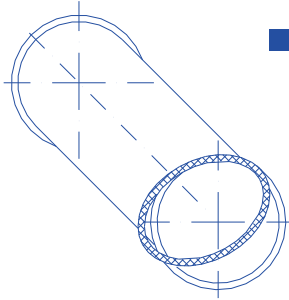


Assembly Instruction

"Clamp Ring System"

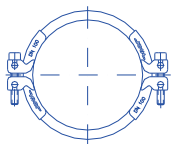
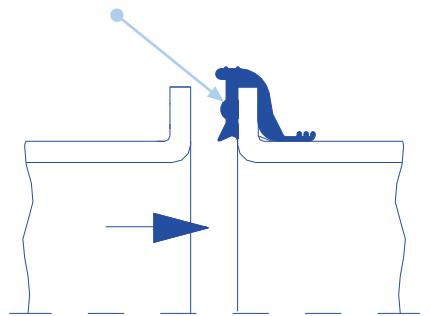
- Choose a sealing ring according to the diameter of the pipe.



- Pull sealing-ring over one of the lips of the pipe. Start with the seam of the sealing-ring (slightly twist sealing ring towards inside so that cut points toward inside).

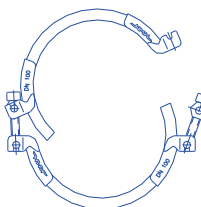
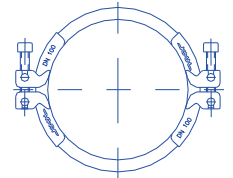


- Align the other pipe in front of the lip with sealing-ring.



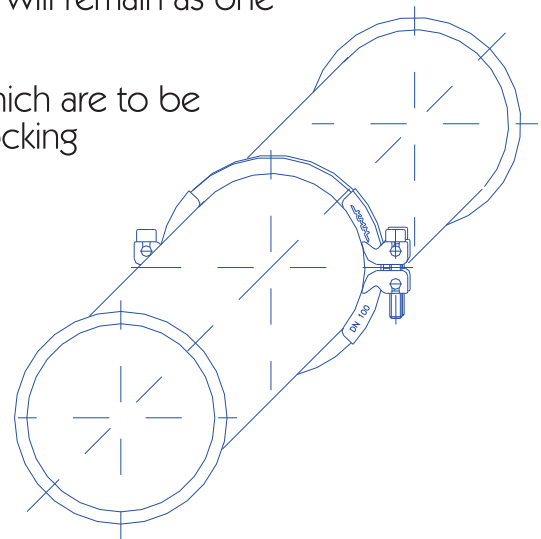
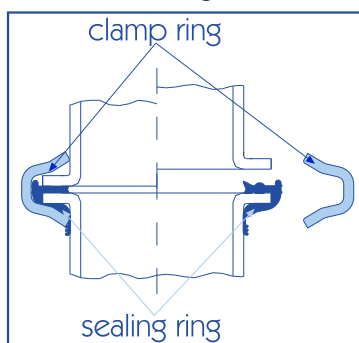
- The original clamp ring is delivered in closed position.

- Both tightening screws must be loosened but are not to be removed from the tension element.



- Unhook the chrome-plated anchoring rod from the locking bolt. Open the clamping ring - both halves can be swiveld around the rotary anchoring rod. The clamping ring will remain as one unit incl. tightening screws.

- Put clamping ring around the lips of the piping parts which are to be connected. Hook chrome-plated anchoring rod into locking bolt and tighten the screws.



Different materials of sealing rings, electrically conductive:

KMH Sealing Ring EPDM ,	black, conductive,	" yellow " label
KMH Sealing Ring NBR ,	black, conductive,	" red " label
KMH Sealing Ring SILICONE ,	black, conductive,	" blue " label